

## 钾改性氧化铝基羰基硫水解催化剂及其失活机理

雷淦昌<sup>1,2</sup>, 郑勇<sup>1,2</sup>, 曹彦宁<sup>1,2</sup>, 沈丽娟<sup>1,3,\*</sup>, 王世萍<sup>1,2</sup>, 梁诗景<sup>1,2</sup>, 詹瑛瑛<sup>1,2,\*</sup>, 江莉龙<sup>1,2,\*</sup>

<sup>1</sup>福州大学石油化工学院, 化肥催化剂国家工程研究中心, 福州 350002

<sup>2</sup>中国福建化学工程科学与技术创新实验室, 清源创新实验室, 福建 泉州 302801

<sup>3</sup>福建师范大学环境与资源学院、碳中和现代产业学院, 福建省污染控制与资源循环利用重点实验室, 福州 350007

## Deactivation Mechanism of COS Hydrolysis over Potassium Modified Alumina

Ganchang Lei<sup>1,2</sup>, Yong Zheng<sup>1,2</sup>, Yanning Cao<sup>1,2</sup>, Lijuan Shen<sup>1,3,\*</sup>, Shipping Wang<sup>1,2</sup>, Shijing Liang<sup>1,2</sup>, Yingying Zhan<sup>1,2,\*</sup>, Lilong Jiang<sup>1,2,\*</sup>

<sup>1</sup> National Engineering Research Center of Chemical Fertilizer Catalyst, School of Chemical Engineering, Fuzhou University, Fuzhou 350002, China.

<sup>2</sup> China Fujian Innovation Laboratory of Chemical Engineering, Qingyuan Innovation Laboratory, Quanzhou 302801, Fujian Province, China.

<sup>3</sup> College of Environmental Science and Engineering, College of Carbon Neutral Modern Industry, Fujian Key Laboratory of Pollution Control & Resource Reuse, Fujian Normal University, Fuzhou 350007, China.

\*Corresponding authors. Emails: syhgslj@fzu.edu.cn (L.S.); zhanyingying@fzu.edu.cn (Y.Z.); jll@fzu.edu.cn (L.J.).

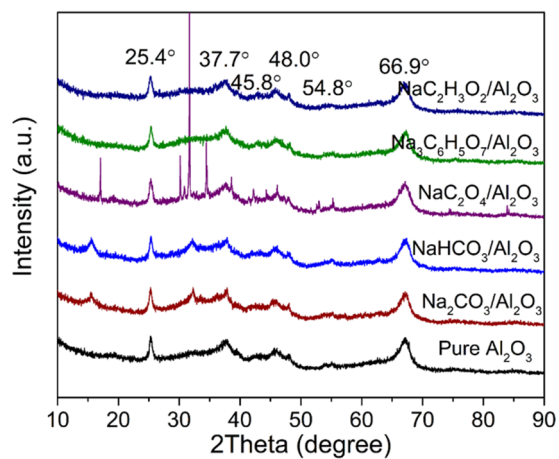


Fig. S1 (a) XRD patterns of Na-modified Al<sub>2</sub>O<sub>3</sub> samples.

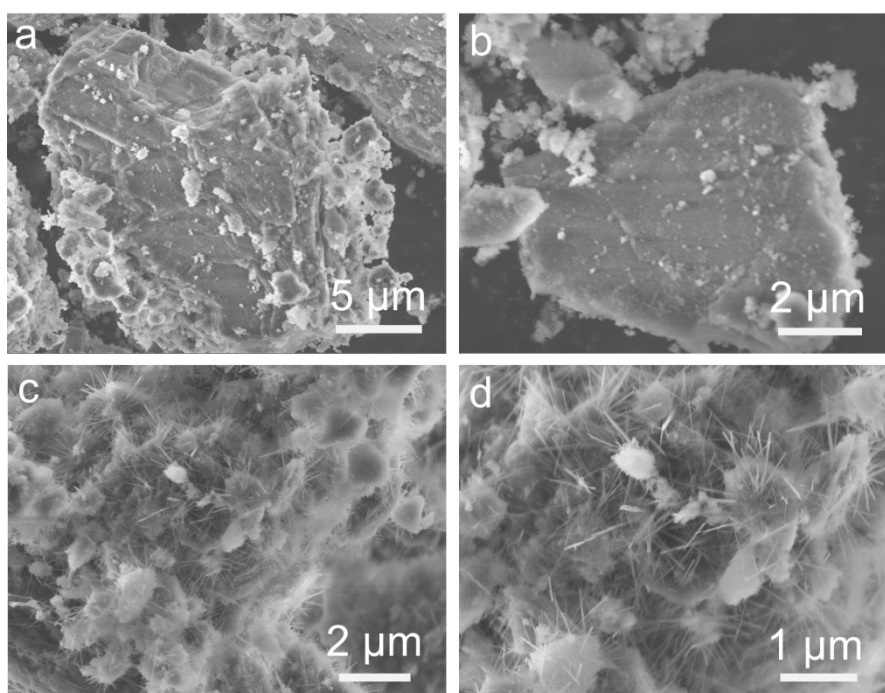


Fig. S2 SEM images of (a, b) Al<sub>2</sub>O<sub>3</sub> and (c, d) K<sub>2</sub>CO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> catalyst.

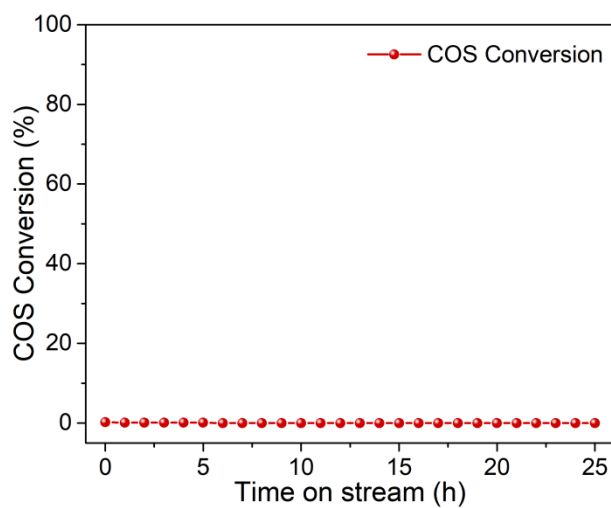


Fig. S3 Cyclic stability of blank sample at 70 °C.

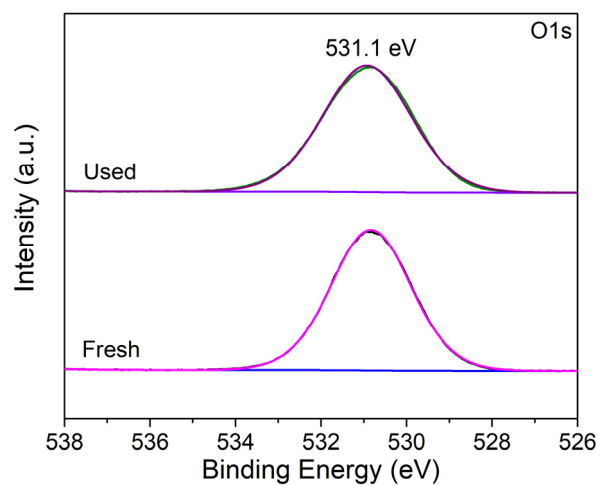


Fig. S4 XPS O 1s spectra of fresh and used  $K_2CO_3/Al_2O_3$ .

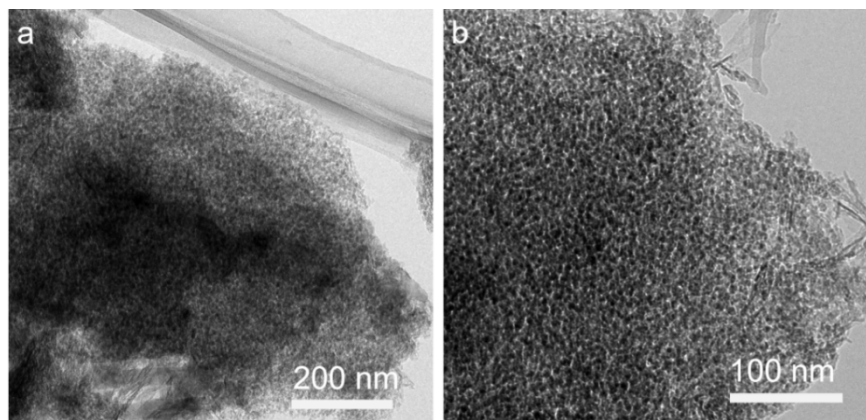


Fig. S5 TEM image of used  $K_2CO_3/Al_2O_3$ .